



IRON MAN

Junior 5"



Less than 81" long—and
over 35% lighter in weight
than the Iron Man 5".

Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Eliminates slippage from cold weather and condensation

.002 Hard Chrome Plated Steel Forming Rollers

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

Electrical and Control System

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 13.6 ampere

Structural Steel Frame

- Welded tubular frame

Modular Turnstile Upright System & Transfer Bars

- Transfer bars (ease of coil loading)

2 YEAR WARRANTY
ON PARTS & LABOR

 **KWM**
Gutterman^{INC.}

www.kwmgutterman.com
Toll-free (888) 729-4290



IRON MAN

Junior 5"

Power

3/4 HP, 110 volt, single phase,
13.6 ampere, totally enclosed
fan cooled (T.E.F.C.) motor

Dimensions

Length – 81" (205.7 cm)
Height – 48" (122.0 cm)
Width – 24" (61.0 cm)

Weight

Approximately 686 lbs. (311.2 kg)

Drive

Powered polyurethane drive rollers
via chains and sprockets

Shear

Front pull guillotine

Speed

Approximately 35 feet per minute

Controls

Push button entry and exit end controls
with "jog" feature

Recommended Materials

Maximum width 11 3/4" to 12 3/8"

Material	Maximum Gauge
Galvalume	26
Aluminum	.032
Copper	16 oz.–20 oz. 3/4 hard

Options

- Machine mount cradles
- Additional runout support stands
- CE Certified wiring
- Additional turnstiles
- Additional spools
- 12 volt, DC power
- Trailer riser pad



The new Iron Man Junior 5" is small enough to fit in the back of a pick-up truck!

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